



Revision: 1.5 - 03/18/2010

Install Time: 1 Hour

Warning! Allow sufficient time for your motorcycle's engine and exhaust system to cool down prior to removal of your stock exhaust pipes and installation of this exhaust system. It is safe to work on your motorcycle when the engine and exhaust system are cool to the touch.

INCLUDED IN THE KIT:

(1) Pipe, front with heat shield and baffle	(4) 5/16" Lock Washer
(1) Pipe, rear with heat shield and baffle	(4) 5/16-18 x 5/8' Hex Bolt
(2) 3/8-16 x 2" Socket Head Bolt	(4) 5/16-18 Plate Nut
(2) 3/8" Nyloc Nut	(2) Spacer 7/8"L x 5/8"O.D.
(6) 5/16" Flat Washer	(1) Mounting Plate

INSTRUCTIONS:

This aftermarket exhaust system is designed to replace a stock exhaust system on a motorcycle with its engine, frame, and other components in their stock design configuration and location. Re-mapping or re-jetting may be necessary after installation of these exhaust pipes.

Removal Procedures For Your Stock Exhaust System

1. Remove bolts that secure the pipes at the rear mounting bracket.
2. Loosen the clamps at the mufflers.
3. Remove the mufflers.
4. Remove the two nuts that secure the rear exhaust pipe to the rear cylinder head.
5. Remove the rear exhaust pipe assembly.
6. Remove the two nuts that secure the front exhaust pipe to the front cylinder head.
7. Remove the front exhaust pipe assembly.
8. Remove the exhaust mounting bracket from the frame.

Installation Procedures

NOTE: All fasteners should be loose during the initial steps of the installation to ensure proper fit and location of the new exhaust system.

1. **Optional Step:** You may remove the old exhaust gaskets and install new ones (not supplied) or continue to use the ones you have if they are in good condition.
2. Install the front exhaust pipe by threading on the two nuts that will secure the exhaust flange to the front cylinder head. Do not tighten nuts! Tip: use masking tape to protect chrome surfaces that may come into contact with other parts during installation.
3. Install the rear exhaust pipe in the same manner.
4. Loosen the four threaded tabs on the black mounting plate as much as you can without them falling off. With both pipes in place, take the black mounting plate and slide the threaded tabs into the channels on the back of the pipes until the holes on the black mounting plate align with the stock holes on the bike frame.
5. Install the two 3/8" bolts through the black mounting plate, 7/8" spacers, and bike frame then, thread on the two 3/8" nyloc nuts on the inside of the frame.

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- 6. While maintaining proper alignment, go back and tighten all hardware. At this point, heat shields can be loosened, adjusted, and re-tightened for proper alignment.**
- 7. Prior to starting the engine, wipe the pipes down with acetone on a clean rag to remove finger prints and debris.**
- 8. Check all mounting hardware for tightness after the first 100 miles of riding.**

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